# **NEUATION**



## **iFUGE L400R**

**PRODUCT USER MANUAL** 

### **CONTENTS**

1.	INTRODUCTION	1
2.	INTENDED USE	1
3.	SALIENT FEATURES	1
4.	STANDARD ACCESSORIES	1
5.	TECHNICAL SPECIFICATIONS	1
6.	SAFETY PRECAUTIONS	2
7.	INSTALLATION	3
•	LOCATION AND MOUNTING	
8.	USER INTERFACE AND DISPLAY	4
9.	OPERATING THE CENTRIFUGE	6
9.1	SWITCH ON THE CENTRIFUGE	
9.2	SPEED SETTING	
9.3	TIME SETTING	
9.4	TEMPERATURE SETTING	
9.5	QUICK COOL SETTING	
9.6	SHORT SPIN OPERATION:	
9.7	SETTING ACCELERATION / DECELERATION RATE	
9.8	ROTOR SELECTION	
9.9	START AND STOP OPERATION	
9.10	PROGRAM MODE	
9.11	I IMBALANCE DETECTION	
9.12	OPENING CENTRIFUGE LID IN POWER FAILURE	
10.	MAINTENANCE AND CLEANING	10
11.	TROUBLESHOOTING	11
12.	WARRANTY STATEMENT	13
13.	PRODUCT DISPOSAL	14

#### 1. INTRODUCTION

This centrifuge is equipped with a maintenance free drive, a large display & simple interface for efficient operation for daily lab usage. The programmable centrifuge can deliver up to 4500 RPM and can accommodates different types of rotors. It features various programmable mode to save time & add convenience.

#### 2. INTENDEDUSE

This is a large capacity refrigerated centrifuge designed to separate, sediment, spin down aqueous solutions & solvent suspensions of differing densities in compatible sample containers.

**NOTE:** Before using the centrifuge, please read this user manual carefully. This user manual is intended to assist with the operation and care of the unit & is not a document which aids in repair. For repair please contact the supplier.

#### 3. SALIENT FEATURES

#### Centrifuge has following features:

- Delivers up to 4500 RPM for all compatible rotors
- BLDC maintenance free motor drive
- Imbalance detection safety with auto cutoff feature
- Lid lock safety feature: Lid does not open during operation
- Program mode for customized operation
- Speed setting by RPM/RCF mode
- $\bullet \quad \text{Countdown timer range from 30 sec to 999 mins 59 second \& infinite mode} \\$
- Last run memory feature
- Convenient and easy user interface
- Emergency lid release during power cutoff
- Automatic internal diagnosis & error display

#### 4. STANDARD ACCESSORIES

• Power Cord, T - Allen key, Grease Tube, User manual & Warranty card

#### 5. TECHNICAL SPECIFICATIONS

Motor Type	Brushless DC Motor
Max capacity	400 ml (4x 100 ml)
Speed Setting	Variable 500 - 4500 rpm (Step of 100 rpm)
Refrigerant	R134a
Total Mass of Refrigerant	251g
Maximum allowable pressure (PS) under normal condition	250 psi

Speed Accuracy	± 100 rpm
Run Time	30 sec to 999 mins 59 second & infinite mode
Min. Acceleration Time	30 seconds
Min. Deceleration Time	30 seconds
Noise Level	<65 dB
Ambient Temperature	5 - 40°C
Permissible Relative Humidity	≤80%
Size (L x B x H)	705 X 585 X 330 mm
Weight	< 55 kgs
Power Supply	230 VAC, 50Hz
Power Consumption	690 W
Altitude	Use upto an altitude of 2000 m above MSL
Pollution Degree	2
Environment	For indoor use only

#### 6. SAFETY PRECAUTIONS



Read all safety & usage information provided in this manual carefully before using the device.

- Never use the centrifuge in any manner not specified in this manual.
- Always use recommended original rotors and spare parts for best result & product safety.
- The rotors must be loaded symmetrically. Each tube should be counter balanced by another tube of same weight.
- Do not use centrifuge or rotor that have not been correctly installed or shows any sign of damage .
- The rotor must always be securely fastened. If the centrifuge makes unusual noise during operation, the rotor fitment needs to be checked. Switch OFF the device immediately by pressing STOP, check fitment & fasten it well.
- Never move the centrifuge during its operation.
- Prior to centrifugation, the tubes should be visually inspected for material damage. Damaged tubes must not be centrifuged. This is because broken tubes can result in sample loss and can create imbalance which can result in
- further damage to the centrifuge and accessories.

- Do not fill tubes while they are in the rotor. Liquids spillage may harm the device. If liquids are spilled on the rotor or rotor chamber, the centrifuge must be cleaned carefully and properly before being used again.
- Centrifuge may be used for the specified applications only. It must not be
  operated in a hazardous or flammable environment and must not be used to
  centrifuge explosive or highly reactive substances. Also do not place the
  potential hazardous material within the clearance area/envelope.
- Equipment if used in any manner not specified in this manual or by the manufacturer can result in the lapse of the product warranty.
- Repairs must only be performed by authorized service technician.
- Do not lean on the equipment. It may damage the equipment or even harm the operator.
- In the event of contamination caused by aggressive agents, the rotor must be cleaned immediately using a natural cleaning liquid. This is particularly important for the bores of the tubes. If any damage is seen, contact the service technician.
- Before using cleaning or decontamination methods other than those mentioned by the manufacturer, contact the manufacturer to ensure that the intended method will not damage the centrifuge.
- For safety we have provided protective earthing with power supply. Make sure power supply is earthened.

#### 7. INSTALLATION

The Laboratory centrifuge is supplied in packaging box. Open the box, remove the packaging and gently place the centrifuge out of the box. Before 1st time usage, open the centrifuge & ensure to remove all packaging from the rotor chamber. Please keep all packaging in safe storage for at least 2 years for warranty purpose.

#### **LOCATION & MOUNTING**

Place the centrifuge on a flat, solid and leveled surface and ensure that all the four feet of this centrifuge stand on the surface firmly. Avoid installing on slippery or surface prone to vibration.

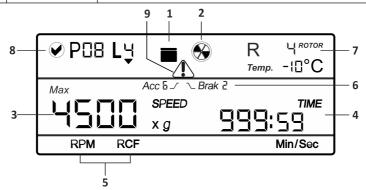
- Ideal ambient temperature is 25°C ± 5°C, avoid placing the centrifuge in direct sunlight.
- Keep clearance of at least 30 cm from all side for ease of usage.
- Keep away from heat or water to avoid sample temperature issues or centrifuge failures.
- Do not place the centrifuge such that it becomes difficult to operate the device.

#### 8. USER INTERFACE & DISPLAY



Item	<b>Button Name</b>	Function	
1	Start	Single press, motor will start as per selected RPM, Time & Temp if lid closed. Start button works only if lid closed. Motor start or stop, indicates with rotation symbol in LCD	
2	Stop/open	Single press stop/open button, will stop motor as per set DCC rate if motor is running. Second press stop/ open button, will open the lid once the motor stops.  Also used for lid open if centrifuge motor is not running.	
3	RPM/RCF	Single press, Speed display will be blink to set. Long press, RPM/RCF will toggle between RPM to RCF. RPM, RCF mode is also indicated on LCD display	
4	Time Single press, Minute can be set, another single press the second can be set. Timer can be set from 0 min 30 sec to 999 min 59 sec and Infinite Mode.		
5	<ul> <li>Use to set parameter (speed, time, temp, acc, brak, program, line) values. Pressing "+" button to increase and Pressing "-" button to decrease values.</li> </ul>		
6	Acceleration	First Single press, Acceleration will on display as Acc1. We can change acceleration using {+} and {-} buttons. (1 to 9). The timers for Acc1-Acc9 is mention (page no. 7)	
6	Deceleration	Second Single press, Deceleration will on display as Brak1. We can change Deceleration using {+} and {-} buttons. (1 to 9).The timers for Brak1- Brak 9 is mention (page no. 7)	
7	Rotor	To select among multiple rotors listed below	
8	Prog	Long Press: to toggle between Normal mode and Program mode.  Short press: to select Program number. it can be access only in program mode.	

		Press button to select line of any specific program out of 4 available lines in each program. it can be access only in program mode.
10	10 Temp. Press button to set the temperature from -10°C to 40°C	
11	Quick cool Press for setting the centrifuge on quick/pre cool.	
11	Quick To set short spin on a set speed. Press short spin conti	



Item	Symbol	Description
1		Indicates lid Status. Left image = lid close & Right image = lid open
2		Indicates centrifuge status. When centrifuge is running the symbol rotates and when centrifuge is not running the symbol is stable.
3	Max SPEED x g	RPM indicates the speed value at which centrifugeis running. x g indicates the value in RCF mode.
4	TIME 999:59 Min/Sec	The timer is a countdown timer. Indicates the time for which the centrifuge will run. Indicates the time in Min/Sec mode.
5	RPM/RCF	Indicate RPM or RCF mode and shows corresponding values.
6	Acc 8 ✓ \ Brak 8	Indicates selection of Acceleration and deceleration rate
7	ROOB ROTOR	Indicates selected rotor.
8	<b>⊘</b> P05 L५	Indicates selected program number and the line number specific to that program
9	<u>.</u>	Warning Symbol! It appear when some error occur.
10	-10°C	Chamber temperature indication.

#### 9. OPERATING THE CENTRIFUGE

#### 9.1 SWITCH ON THE CENTRIFUGE

After connecting the power cord. Switch ON the main power supply & then Switch on the power switch located on the right side of the instrument. Make sure to check the rotor fitment before use. Centrifuge will not operate with open lid.

**Note:** Maintain a gap of 3 seconds between switch OFF and switch ON again. DO NOT switch OFF and ON again instantly.

#### 9.2 Speed Setting:

Press RPM/RCF button to set speed from 500 to 4500 RPM. Single press to set speed, long press to toggle mode RPM/RCF. The parameter can be set when the speed screen blinks by using "+" button for increment & "- "button for decrement. The values will automatically saves after screen stops blinking.

The speed can also be changed while the centrifuge is under operation. Press the RPM / RCF button & use "+/-" button to change speed. Changing the speed between the ongoing centrifugation will run the centrifuge at updated speed for the rest of time as indicated by the timer.

#### 9.3 Timer Setting:

Press the timer button to set timer. Time can be set by "+" for increment & "-" for decrement. The timer will save automatically once the blinking stops. The timer can be set in minutes only while seconds are for countdown timer for running operation.

#### 9.4 TEMPERATURE SETTING:

Press temperature button for setting the temperature from -10°C to 40 °C. The parameters can be set when the Temperature value blinks by pressing "+" button (for increasing the temperature) & "-" button (to reduce the temperature). The values will automatically saves after screen stops blinking. For quick cool, press the temp key longer. Indication by this \$\cdot\frac{1}{2}\$ (cubic rotation) symbol

#### 9.5 QUICK COOL SETTING:

PRESS Quick Cool Key, indicated by \*\* (cubic rotation) on top right(Indication will be in dotted rotation in place of rotor digit indication). During quick cool operation RPM:- FIX 2000 & TEMP:- On set value. Press START button for centrifuge to start at FIX RPM & set TEMP. After reaching set TEMP, motor stops thus RPM becomes zero but compressor continues to keep the chamber temperature at the set value. The quick cool works for 1 hour only. (for indication of refrigeration running process, TEMP display will blink) IF time overs and TEMP does not reach to set value, TIME will switch-over from beginning.

**Note:** \*Quick cool will not run If centrifuge is running. \*Quick cool will not work in Programmable mode.

#### 9.6 SHORT SPIN OPERATION:

Short Spin Centrifugation is the feature for short/pulse run. It will run as long as the button is pressed. Set rotational speed prior to short spin as required. During short spin the timer will be in incremental mode. After releasing short spin button the time in the display will show duration of short spin.

#### 9.7 SETTING ACCELERATION / DECELERATION RATE

This button will set the parameters of acceleration or deceleration of the rotor ramp. Press acc/dcc button once to set the acceleration from 1-9 by using "+/-" button for increment/decrement respectively. Similarly press once again the acc/dcc button to set deceleration from 1-9 by using "+/-" button for increment/decrement respectively. The values of acceleration & deceleration timings are listed below.

-	BRAK L	480 Seconds	Acc 5	888K S	110 Seconds
-	BRAK O	300 Seconds	Acc 6	888K 6	90 Seconds
Rec 1	BRAK 1	180 Seconds	Acc 7	888K 7	70 Seconds
8cc 2	BBBK S	170 Seconds	Acc 8	888K 8	50 Seconds
Acc 3	888K 3	150 Seconds	Acc 9	888K 9	30 Seconds
Acc Y	888K Y	130 Seconds			

#### 9.8 ROTOR SELECTION

Different rotors has different radius which means that RCF for that rotor would also be different. Proper selection of rotor is mandatory to achieve proper RCF. Press "Rotor" button and then press "+/-" button to select the rotor from available 13 rotors. Press "Rotor" button . See below chart to identify rotor no. from its volume:

Swing Out Rotors				
Rotor	Rotor No.	Max. Volume	Max. RPM	Max. RCF
LC01-L30-130	R001	4 x 100 ml	4500	3164
LC01-L30-129	R002	4 x 50 ml	4500	3485
LC01-L30-125	R004	16 x 15 ml	4500	3485
LC01-L400-140	R025	32 x 6 ml	4500	3164
LC01-L400-124	R026	2 x Microplates	4500	2355

Fixed Angle Rotors				
Rotor	Rotor No.	Max. Volume	Max. RPM	Max. RCF
LC01-L30-136	ROOT	4 x 100 ml	4500	2599
LC01-L30-135	R008	4 x 50 ml	4500	2644
LC01-L30-137	ROIO	24 x 15 ml	4500	2854
LC01-L30-131	ROII	16 x 15 ml	4500	3144

#### 9.9 START AND STOP OPERATION

Press "START BUTTON" to start operation and press "STOP/OPEN BUTTON" to stop the ongoing operation. When the centrifuge is running the symbol " will rotate. Pressing the "STOP/OPEN BUTTON" will stop the operation. Once operation is stopped, press Button again to open the centrifuge lid. If the time gets over, centrifuge will stop automatically. When the centrifuge is not running the symbol " mill be idle. To open the lid in non-operating stage, press the "STOP/OPEN BUTTON".

After completing run, before any another operation, it is mandatory to open the lid once before starting new operation. Centrifuge will not do 2nd operation if lid is not opened and closed for at least one time after completion of 1st operation.

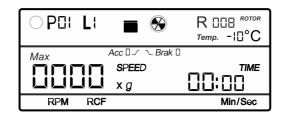
**Note:** It is mandatory to open the lid once after completion of operation for 2nd operation. Centrifuge will not start if lid is not opened and closed after completion of a operation.

#### 9.10 PROGRAM MODE

Long press "PROG" button to enter into program mode. Short press select program and press "+/-" button for increment & decrement to select desire program out of 99 available programs. User can select any program from 1 to 99 programs and can have user specific setting parameter for all programs. Each program has 4 lines indicated by L1, L2, L3, L4. Press "LINE" button to enter in line selection mode and press "+/-" button to select line out of 4 lines.

Every line of the program can have different values for all setting parameters. User can set and save different speed, different time, different temperature, different Acceleration and Deceleration rate for any line of program. Only Rotor will not remain save for any program. Rotor selection is not Program specific. Rotor selection is universal and it should be set before setting any other parameters.

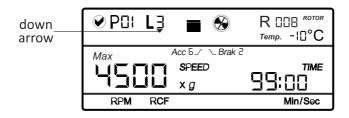
On first time usage, all programs will have zero (0) values and once the "PROG" button is pressed below display will appear indicating selection of program mode.



As per above image, the circle O left of "P01 L1" is blank indicating no values in any line of specific program. Once any line of Program in filled or set, below change of display will appear.



The circle (P01 L3" will have a tick mark indicating that any one line of the specific program is filled. If any line leading to selected line is set, then the arrow below the line number will appear.



If no leading line is filled or last line L4 is selected then the arrow below Line will not appear. It indicates there is no further operation left as leading lines of the specific program are empty.

Once a particular line of the program is selected set the parameters like speed time, temperature and acc/brak parameters as in normal case. It is recommended to select the rotor before selecting a program or even before setting any other

parameters in program mode. Rotor selection is not program specific. Rotor number is not saved for any

program and selected rotor remains active for all programs until new rotor number is not selected. Select the rotor, Press "PROG" button to enter in Program mode, select specific program using "+/-" button, Press "LINE" button to select specific line and set different parameter for that particular line of program. Values for any parameter gets save after 5 blinks. Once Program is set, press "START" button to start program.

After completion of any operation, it is mandatory to open the lid at least once for another operation. Open the lid, close it again and press START for another operation.

**Note:** 1) Rotor is not program specific. Selected rotor will be active for any new operation.

2) It is mandatory to open the lid once after completion of operation for 2nd operation. Centrifuge will not start if lid is not opened and closed after completion of ongoing operation.

#### 9.11 IMBALANCE DETECTION

The centrifuge is equipped with an imbalance detection safety feature. When the rotor is not loaded symmetrically, the imbalance detector gets activated and will cut off the centrifugation. The error "Err 55" will be shown on the display. First correct the imbalance load then switch OFF & switch it ON again. The values will be same as set before imbalance. The imbalance detection feature cannot be deactivated, as it is factory fitted.

#### 9.12 OPENING CENTRIFUGE LID IN POWER FAILURE

Disconnect the centrifuge from the main power supply. Wait until the rotor has come to a standstill (this may take longer time). Once the rotor has stopped, then pull the lid release thread located at the bottom left (to your right) of the machine This will open the centrifuge lid.

**Note:** This method of opening the lid should be used only in case of Emergency or power failure.

#### 10. MAINTENANCE AND CLEANING

- The rotor and the outside of the centrifuge should be cleaned regularly with a mild wet (with water) cloth.
- Ensure that while cleaning the unit is not plugging in.
- Wear protective glove & safety glass while operating & cleaning the device.
- The brushless motor in the centrifuge requires no routine maintenance. Any required service should be performed by authorized, qualified personnel only. Repairs performed by unauthorized personnel may void the warranty.
- Always keep the centrifuge housing, rotor chamber and rotor clean. All parts

should be wiped down periodically with a soft cloth. For more thorough cleaning, use a neutral cleaning agent (Ph between 6 and 8) and clean with a soft cloth. Exclusive amounts of liquid should be avoided.

**Note:** Liquid should not come into contact with the motor.

- After cleaning, ensure that all parts are dry before re-use.
- Regularly cleaning of the rotor is important.
- If the rotor chamber needs cleaning, clean with cloth or sponge moistened with a neutral detergent solution.
- Do not place the rotor into the cleaning solution.
- If corrosive, toxic or pathogenic bacteria are accidentally spilled in the rotor or rotor chamber the centrifuge must be decontaminated throughly.
- Grease tube has been provided as part of standard accessory. Minor Grease
  has to be applied on the Motor shaft (Threaded Parts, Grooves) at every 2
  weeks interval to prevent rotor & shaft jam. This also would ease installation
  process in case of regular rotor change.

#### 11. TROUBLESHOOTING

This centrifuge has a self – diagnostic function. If a problem occurs, an error/warning code will be displayed on the display screen and the operator can determine the malfunction with the warning code below.

ERROR	PROBLEM	SOLUTION
No diaglass	No main power connection.	Power check & proper plug-in of mains cable at both ends.
No display	Power failure	Check the mains fuse of the lab.
	Improper connection.	Connect adaptor properly.
	Lid not closed correctly.	Close lid correctly.
	Error with lid closing and opening mechanism.	Contact service.
Err 55	Rotor not loaded symmetrically.	Load rotor symmetrically & restart centrifuge.
Centrifuge lid	Rotor is still spinning.	Wait for the rotor to come to a stop.
cannot be opened	Power failure	Emergency lid release after rotor stops

	Datamaraklandad	1 1 1 1 - 2
Centrifuge shakes	Rotor not loaded symmetrically.	Load rotor symmetrically & restart operation
during acceleration & exceptional running noise	Either a broken tube, damage to the rotor or motor is cause for run noise.	Replace broken tube. For damaged rotor/motor contact service representative.
	Rotor damaged.	Remove & change rotor
Display error	Loose connection of display.	Contact service representative.
Err 1	Latch motor damaged, Latch jammed or any Limit switch of latch got damaged.	Contact service representative.
Err 52	Motor Stuck or incorrect operating voltage	Turn OFF the centrifuge, Check rotor fitment or apply correct 230VAC ± 10VAC operating voltage
Power tripping	Cable not fit properly.	Remove cable and connect properly.
Last run memory not displayed	Turing ON centrifuge immediately after turning it OFF.	Maintain 3 seconds gap Between switch OFF and switching ON again.
System gets hang	Electronics error.	Switch off centrifuge and then switch it ON again .If the error still shows, contact service representative.
Error 41	Selected Temp value not rechable for selected set speed	Set temperature value will be taken automatically that it can be archived after 1 hour, Error indication will be displayed every 15 second.
Error 42	Temperature is out of control	Error indication will be displayed every 15 second. If it persist in every operation consistently, contact service representative
Error 43	Over Temperature inside chamber	Turn off the centrifuge and wait until temperature goes down.

ERROR	PROBLEM	SOLUTION	
Error 44	Temperature sensor failure	contact service representative.	

#### **IMPORTANT NOTE:**

- If system get hangs or gets heated due to over current, switch OFF & switch ON (restart) the centrifuge and check it again.
- Maintain 3 seconds gap between switch OFF and switch ON. Instant ON-OFF can lead to a reset, erasing last run memory.
- If motor gets hot due to which there will be fluctuation in speed value then allow centrifuge to get cool for at least 30 minutes. Do not do any operation for 30 minutes.

#### 12. WARRANTY STATEMENT

This product is warranted to be free from defects in material and workmanship for a period of two (2) year from date of purchase. Your product will be duly repaired upon prompt notification in compliance with the following conditions:

This warranty is valid only if the product is used for its intended purpose and within the guidelines specified in this instruction manual. This warranty does not cover damage caused by accident, neglect, misuse, improper service, natural forces or other causes not arising from defects in original material or workmanship. This warranty does not cover any incidental or consequential damages, commercial loss or any other damages from the use of this product.

The warranty is invalidated by any non-factory modification, which will immediately terminate all liabilities on us for the products or damages caused by its use. The buyer and its customer shall be responsible for the product or use of products as well as any supervision required for safety. If requested the products must be returned to the distributor in well packed and insured manner and all shipping charges must be paid.

Some states do not allow limitation on the length of implied warranties or the exclusion or limitation of incidental or consequential damages. This warranty gives you specific legal rights. This warranty is given expressly in lieu of all other warranties, expressed or implied.

The purchaser agrees that there is no warranty of merchantability or of fitness for any intended purpose and that there are no other remedies or warranties, expressed or implied, which extend beyond the description on the face of the agreement. This warranty is only applicable to the original purchaser.

Products received without proper authorization will not be entertained. All items returned for service should be sent postage prepaid in the original packaging or

other suitable carton, padded to avoid damage. We will not be responsible for damage incurred by improper packaging.

All items returned for service should be set postage prepaid in the original packaging or other suitable carton, added to avoid damage.

This warranty is valid only if the warranty is registered with the supplier within 30 days from the date of purchase.

In case the product is to be disposed of, the relevant legal regulations are to be observed.

For your reference, n	nake a note of the serial number, date of purchase and
supplier here.	
Sorial No	Purchasa Data

Serial No.	Purchase Date
Cumplion	

#### 13. PRODUCT DISPOSAL

Information on the disposal of electrical and electronic devices in the European Community

The disposal of electrical devices is regulated within the European Community by national regulations based on EU Directive 2012/19/EU on waste electrical and electronic equipment (WEEE). According to these regulations, any devices supplied after 13.06.05 in the business to business sphere, to which this product is assigned, may no longer be disposed off in municipal or domestic waste. They are marked with the following symbol to indicate this.



As disposal regulations within the EU may vary from country to country, please contact your supplier if necessary.